

PHILIPS

TubePoint gen2

Product declaration

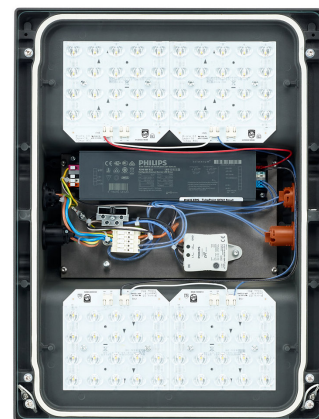


Environmental Product Declaration TubePoint gen2

as per ISO 14021, based on ISO 14040/14044

TubePoint GEN2 is a versatile, cost-effective luminaire that meets the most stringent tunnel lighting requirements. It is made of the highest-quality components that are dedicated for tunnels, thus ensuring a long lifetime, good performance and low maintenance costs. The efficiency and wide choice of optics means the number of luminaires can be reduced significantly compared with a conventional solution. And a high lumen per watt ratio at system level improves the total cost of ownership. TubePoint GEN2 is part of Philips's TotalTunnel solution for a complete tunnel lighting.

Direct replacement of existing conventional luminaires (Lumen packages exceeding SON-T 400 W) is possible. There is flexibility in application thanks to a range of lumen outputs and tunnel optics. It is compatible with Philips' tunnel controls and options for third-party controls. Further, there is an option of remote driver for quick and easy maintenance. There is a wide choice of mounting systems



Product

Product family range

The TubePoint gen2 family includes 100.000 products, the assembly of the products is implemented on the manufacturing site in Valladolid (Spain). The manufacturing site of the product has achieved carbon neutrality as of 2019.

The EPD does not present the assessment of the impacts of the whole range, and focused on representation through the most probable worst-case scenario rather than through average impacts with assessment of deviations. This approach is based on the Signify developed EPD framework.

Representative product

TubePoint gen2 product BGP237 LED780-4S/740 PSD DSM11 GR D9 FU is chosen as a representative product for the family as the luminaire with the highest power consumption over the lifetime, with inclusion of an emergency power supply module. Based on multiple LCA studies of the LED based luminaires, it is defined that the use stage (and electricity consumption in particular) tends to contribute the majority of the life-cycle impacts. Thus, a product with the largest power consumption over the lifetime in the family is most likely to have the largest impacts, and thus represent a worst case. That choice of a product aligns with pessimistic assumptions and the precautionary principle in view of the task to represent other products in the family. This approach is based on the Signify developed EPD framework.

Product application

The luminaires of the family are designed for a broad range of tunnel applications.

Technical Data

The system comprises a set of modules that are the key building blocks for a luminaire. A typical application has the following technical features:

- 3 x Xitanium driver
- 12 x Ledgine O LED board
- Metal housing
- Mechanical parts made of aluminium and plastic
- connectors
- cables

Delivery status

Product weight: 24,22 kg (including 4,03 kg packaging),
dimensions of the packed product:
1150mm*550mm*120mm

Driver:

i.	Type	Xi FP 150W 0.2-0.7A SNLDAE 230V S240 sXt
ii.	Failure rate (max % @lifetime)	10%
iii.	Dimensions, mm	245x586x164

LED board

i.	Type	Ledgine O
ii.	Dimension board, mm	119x125
iii.	Amount of PCBA per luminaire	12
iv.	Number of LEDs per PCBA	20

Constructional data

Name	Value	Unit
Dimensions	1091X485X90	Mm*mm*mm
Luminous flux	63180	lm
Luminous efficacy	133	Lm/W
Radiation angle	120	Deg
Colour temperature	4000	K

Base materials/Ancillary materials

Materials	Mass, kg
Metals / Aluminium	9,100
Packaging / Paper	4,000
Metals / Stainless Steel	3,812
Glass / Hard glass	2,640
Electric Comp's / Electronic ballasts with connectors	1,913
Electric Comp's / PCB board without components	0,600
Plastics / PC (Polycarbonate)	0,487
Electric Comp's / Connectors	0,474
Gaskets / Silicone	0,394
Metals / Steel	0,199
Electric Comp's / Cables PTFE-ETFE-FEB-PFA	0,158
Paint, Lacquers, Coatings / Paint Powder epoxy based	0,157
Plastics / PA polyamide	0,102
Electric Comp's / OTHERS	0,067
Electric Comp's / Fuses	0,037
Plastic / Silicone	0,020
Packaging / PE	0,014
Plastics / PE	0,012
Packaging / Plastic Tape	0,011
Packaging / Labels, ink, adhesives	0,010
Plastics / PET	0,0060
Plastic / Polyester	0,0050
Gaskets / Rubber Synthetic	0,0048
Sealants / PVA glue	0,000030
Product weight (including packaging): 24,222 kg	

Manufacturing

Manufacturing of the product is done in Spain. LED board and LEDs are imported and assembled in Valladolid (Spain). Canopy, frame and mechanical parts are made in Spain. The driver is made by Philips Poland and the gear tray is made in Valladolid. Housing is assembled at Philips production location in Valladolid (Spain).

Product processing/Installation

Product can be mounted to the ceiling on electrical rail.

Packaging

4,03 kg, including cardboard box, PE bag and instructions.

Condition of use

Designed for outdoor tunnel entrance conditions in average European conditions. Application may apply dimming for lighting controls to allow further energy

savings. The product is used in the European market context and assumed to use the average European electricity mix.

Environment and health during use

The product is compliant with the European RoHS Directive 2011/65/EU of 8 June 2011 on Restriction of the use of certain Hazardous Substances in Electrical and Electronic equipment and with the European REACH regulation (EC) No 1907/2006 of 18 December 2006 on the Registration, Evaluation, Authorization and Restriction of Chemicals.

Reference service life

The RSL is established as 100 000 hours operation, the equivalent of 25 years operation in an outdoor tunnel entrance application (4000 hours per year).

End of life

In the European Union, luminaires fall within the scope of the WEEE directive. Efforts are made to improve collection, reuse and recycling of the product mainly via collective Collection & Recycling Service Organizations (CRSOs). In the end of life, the luminaire is 85% collected and disassembled. The collected parts are disassembled and steel, aluminium, glass, electronic parts, and cables and are sent to recycling. Batteries are collected and sent to treatment. The quantitative assessments are based on a material split and respective recycling rates. Non-collected and non-recycled after disassembly content is disposed to the municipal waste stream where it undergoes separation, preparation and treatment according to the average European statistics. Waste generated in installation and parts replacement are 100% collected and sent to respective treatment.

Extraordinary effects

- Fire: effects of fire can lead to emissions of PBDD/F (brominated compounds).
- Water: no known impacts on the environment following unforeseeable influence of water, e.g. flooding.
- Mechanical destruction: no known impacts on the environment following unforeseeable mechanical destruction.

Further information

Details of the product are published on: <https://www.lighting.philips.nl/>

Calculation rules

Declared unit

Declared product	Value	Declared unit
BGP237 LED780-4S/740 PSD DSM11 GR D9 FU	Unit	1 piece

The declared unit is a luminaire with a metal housing, 3 driver, 12 LED boards, cables, and other plastic, and metal constructive components totalling a weight of 20,19 kg excluding packaging, providing a luminous flux of 61380 lm, including luminaire losses. The luminaire, provides sufficient light for a typical outdoor tunnel entrance application, operated in a European context for 100 000 hours.

System boundary

Cradle to gate with options

Modules A1-A3 include: raw material extraction, processing, energy and materials and manufacture of modules and packaging.

The following scenarios are also included:

- Transport to installation (A4);
- Disposal of packaging materials (A5);
- Replacement of driver (10% rate), and PCBA (10% rate) (B3);
- Operational energy use (B6);
- Transport to end of life (C2);
- Waste processing (C3);
- Final disposal for WEEE fraction not recycled (C4).
- Benefits and loads beyond system boundary: Recycling of cardboard packaging, electronics, cables, steel elements of luminaire. (D)

Estimates and assumptions

Background data are used for suppliers' specific processes. Foreground data are used for the assembly of the lighting unit in regards to the components of the luminaire (system). When necessary, generic data was generated based on averaging the data of multiple products of the same category. Data on collection and recycling are based on data of the generic European statistics. The end of life scenario assumes recycling of the separated materials, but does not include energy recovery from incineration of the waste. Representation of the family is assumed on the worst case scenario with largest power consumption over the lifetime, and is not compliant with EN15804+A1.

Cut-off criteria

Where no data was available, items that represent less than 1% of the total product weight were neglected. No excluded flows were of any known particular environmental concern.

Background data

Necessary background data are sourced from the Signify database and the Ecoinvent database v3.8.

Data quality

Specific data used is less than 5 years old. Background data is geographically representative of the production location, and is less than 10 years old.

Period under review

The period under review is the year 2022 for the product composition, RSL, and product performance and characteristics, year 2019 for the energy and material consumption at the assembly factory.

Allocation

Avoided burden approach is applied to allocation of recycled and/or secondary raw materials, as well as loads and benefits beyond the system boundary from material recycling. No loads and benefits beyond the system boundary from energy recovery in the end of life of the product or packaging is included. Energy consumption, material and waste generation at the manufacturing site not attributed to bill of materials of the products, is allocated by partitioning, on the basis of units produced.

Comparability

A comparison or an evaluation of the presented data is only possible if the data to be compared were created according to the Signify/Philips lighting framework and the building context, respectively the product specific characteristics of performance, are taken into account.

LCA: Scenarios and additional technical information

Transport to the site (A4)

Name	Value	Unit
Transport distance	1200	Km
Transport mode	truck, unspecified generic	-
Capacity utilisation incl. empty runs	45	%
Bulk density of transported product	319,13	kg/m ³

Installation at the site (A5)

Name	Value	Unit
Packaging waste	4,03	kg

Reference service life

Name	Value	Unit
Reference service life	25	Years
Operating hours per year	4000	Hours
Quality of work	L90B50	-
Environment of operation	Average European conditions.	-
Usage conditions	Outdoor tunnel entrance	-

Repair (B3)

Name	Value 1	Value 2	Unit
Repair process	Replacement of the driver	Replacement of the PCBA	-
Repair cycle	0,10	0,10	Number/RSL
Resources	1,913	0,600	kg
Transportation distance	4,8	4,8	Km
Transportation mode	Van	Van	-

Operational energy use (B6)

Name	Value	Unit
Electricity consumption	45125,46	kWh
Equipment output	475	W

End of life (C1-C4)

Name	Value	Unit
Collected separately	17,16	kg
Sent to recycling	13,08	kg
Sent to energy recovery	3,18	kg
Sent to landfilling	3,92	kg
Transportation distance from point of use to collection and sorting point	30	km
Transportation distance from collection point to recycling	100	km
Transportation distance from collection point to incineration and landfilling	30	km
Mode of transportation	Truck, unspecified	-

LCA Results

Description of the system boundary (X = included in lca; MND = module not declared; MNR = module not relevant)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste Processing	Disposal	Reuse- Recovery- Recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	X	MNR	MNR	X	MND	MND	X	X	X	X

Results of the LCA - environmental impact

Parameter	Unit	A1-A3	A4	A5	B3	B6	C2	C3	C4	D
GWP	[kg CO2Eq.]	6,4E+02	1,6E-01	3,4E-01	5,1E+01	1,7E+04	2,7E-01	2,1E+00	1,4E+01	-5,9E+01
ODP	[kg CFC11Eq.]	2,9E-04	2,9E-08	3,1E-08	5,1E-06	1,0E-03	4,9E-08	1,9E-07	4,1E-08	-5,8E-06
AP	[kg SO2Eq.]	3,8E+00	6,7E-04	1,7E-03	2,8E-01	8,6E+01	1,1E-03	1,1E-02	6,4E-03	-5,3E-01
EP	[kg (PO4)3Eq.]	6,4E-01	1,2E-04	2,1E-04	5,3E-02	1,1E+01	2,1E-04	2,2E-03	4,0E-03	-4,7E-02
POCP	[kg Ethen Eq.]	2,1E-01	2,2E-05	9,9E-05	1,6E-02	3,5E+00	3,6E-05	7,1E-04	3,3E-04	-3,0E-02
ADPE	[kg Sb Eq.]	1,6E-01	4,8E-07	1,2E-05	1,4E-02	1,7E-01	8,5E-07	4,4E-05	1,1E-04	-9,4E-03
ADPF	[MJ]	7,0E+03	2,4E+00	4,1E+00	5,8E+02	2,0E+05	4,0E+00	2,1E+01	8,2E+00	-6,2E+02
Caption	GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources									

Results of the LCA - resource use

Parameter	Unit	A1-A3	A4	A5	B3	B6	C2	C3	C4	D
PERE	[MJ]	9,4E+02	3,6E-02	4,8E-01	6,8E+01	7,9E+04	5,8E-02	2,6E+00	3,1E+00	-1,0E+02
PERM	[MJ]	6,2E+01	0,0E+00	0,0E+00	0,0E+00	0,0E+00	0,0E+00	0,0E+00	0,0E+00	-4,1E+01
PERT	[MJ]	1,0E+03	3,6E-02	4,8E-01	6,8E+01	7,9E+04	5,8E-02	2,6E+00	3,1E+00	-1,4E+02
PENRE	[MJ]	6,8E+03	2,6E+00	4,8E+00	7,2E+02	4,0E+05	4,4E+00	3,1E+01	7,1E+00	-7,6E+02
PENRM	[MJ]	2,0E+03	0,0E+00	0,0E+00	0,0E+00	0,0E+00	0,0E+00	0,0E+00	0,0E+00	0,0E+00
PENRT	[MJ]	8,8E+03	2,6E+00	4,8E+00	7,2E+02	4,0E+05	4,4E+00	3,1E+01	7,1E+00	-7,6E+02
SM	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	IND
RSF	[MJ]	IND	IND	IND	IND	IND	IND	IND	IND	IND
NRSF	[MJ]	IND	IND	IND	IND	IND	IND	IND	IND	IND
FW	[m3]	IND	IND	IND	IND	IND	IND	IND	IND	IND
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water									

Results of the LCA – output flows and waste categories

Parameter	Unit	A1-A3	A4	A5	B3	B6	C2	C3	C4	D
HWD	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	IND
NHWD	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	IND
RWD	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	IND
CRU	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	IND
MFR	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	13,08
MER	[kg]	IND	IND	IND	IND	IND	IND	IND	3,18	IND
EEE	[MJ]	IND	IND	IND	IND	IND	IND	IND	IND	IND
EET	[MJ]	IND	IND	IND	IND	IND	IND	IND	IND	IND
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for reuse; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy									

Not all background datasets support the methodical approach of the water and waste indicators. The value of the indicator is therefore subject to greater uncertainty. These indicators are thus not declared. IND is used in cases where the inventory does not support the methodological approach or the calculation of the specific indicator.

The life cycle impact assessment by stage (contribution analysis) is illustrated on the figure on the right:



The use phase of the product is associated with electricity consumption for lighting (stage B6 on the chart) and has the highest and most significant contribution to the overall environmental impacts of the product over its life cycle, in all impact categories. In particular, impacts in global warming potential (GWP), acidification potential (AP), eutrophication potential (EP), photochemical ozone creation potential (POCP), and abiotic depletion potential (fossil) (APDF) categories are attributed to the electricity consumption at a rate above 94%. Abiotic depletion potential (elements) (ADPE) impacts and ozone layer depletion potential (ODP) impacts also have a considerable impact contribution of the product manufacturing, including sourcing and processing the raw materials (stage A1-A3 on the chart). In that stage, the impact to the ADPE is mostly due to extraction of virgin materials used to make electric components, as well as due to extraction and production of metal mechanical elements. For ADPE, this also applies for

the replacement of electronics (stage B3). The ODP impacts of stage A1-A3 could be attributed to sourcing temperature-resistant polymers. The end of life (stage D on the chart) of the product has a marginal contribution to the reduction of overall impacts in all categories apart from ADPE. There, recycling in the end of life (stage D on the chart) reduces the cumulative impact of production (A1-A3), distribution and installation (A4-A5), use (B3, B6), and end of life treatment (C2-C4) by 2,72%, relating to -2,80% of the total ADPE over the life cycle. This is achieved by high rates of luminaires collection in the end of their service, and high rates of recycling of the metals in the end of life of the luminaire.

Requisite evidence

The measurements are based on documentation and bill of materials of the product.

References

EN 15804:2012-04+A1 2013, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

ISO 14021:2016, Environmental labels and declarations — Self-declared environmental claims (Type II environmental labelling)

ISO 14040:2006, Environmental management — Life cycle assessment — Principles and framework

ISO 14044:2006, Environmental management — Life cycle assessment — Requirements and guidelines

Disclaimer

All environmental calculations are based on a luminaire used in European context. The calculations are performed on the most commonly used luminaire in the range. The implemented life cycle analysis is compliant with DIN EN ISO 14040:2006: Environmental management - Life Cycle Assessment - Principles and framework. The LCA has been performed to the best of Signify's knowledge. No right or claim might be derived from this. Signify disclaims any and all claims with respect thereto.

Further information Please contact:
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Collection and Recycling (brochure)
[Ecoinvent](#) (website)

Glossary

ADP (Abiotic Depletion Potential): Impact related to the depletion of non-renewable resources, i.e. fossil fuels (ADPF), metals and minerals (ADPE).

AP (Acidification Potential): Contributions of SO₂, NO_x, HCl, NH₃ and HF to the potential acid deposition, causing a wide range of impacts on soil, groundwater, surface water, organisms, ecosystems and buildings.

EP (Eutrophication Potential): Potential to cause over-fertilization of water and soil, which can result in increased growth of biomass.

GWP (Global Warming Potential): Relative measure of how much heat a greenhouse gas (CO₂, N₂O, CH₄...) traps in the atmosphere. It is calculated over a specific time interval, commonly 20, 100 or 500 years.

LCA: Life cycle assessment.

PCR: Product Category Rules.

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials.

PERM: Use of renewable primary energy resources used as raw materials.

PERT: Total use of renewable primary energy resources.

PENRE: Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials.

PENRM: Use of non-renewable primary energy resources used as raw materials.

PENRT: Total use of non-renewable primary energy resources.

POCP (Photo-chemical Oxidation Potential or photochemical smog): Formation of reactive substances (mainly ozone) which are injurious to human health and ecosystems and which also may damage crops.

RSL: Reference service life.



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